

and tools).

To be used to strip mastic-filled zones.

2) EXTRUSION NOZZLE

Anti-corrosion protection of joints after welding [Anti-corrosion protection of joints after welding: Description](#) (40J, Protection).

To be used to fill missing mastic.



Repair-00x04x03x32-02x21-1-1-1.xml



XSL version : 3.02 du 22/07/11

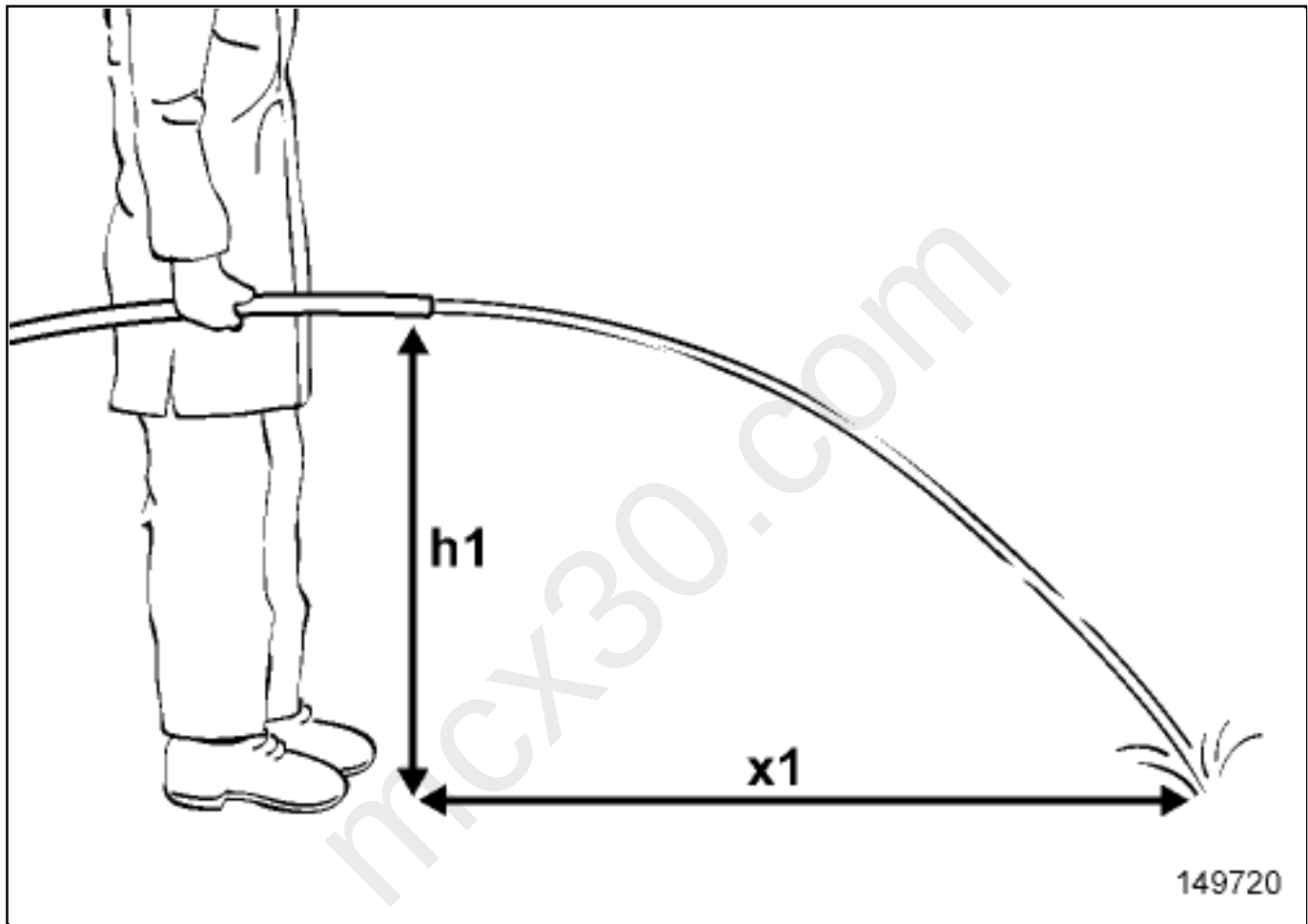
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SEALING TOOLS: USE

1. SPRAYING TOOLS

1- ADJUSTING MODE FOR GARDENER TYPE JET

1) VEHICLE WITH STANDARD BODYWORK



Gardener type jet:



the pipe must be used without an end piece,



the internal diameter of the pipe should be 14 mm,

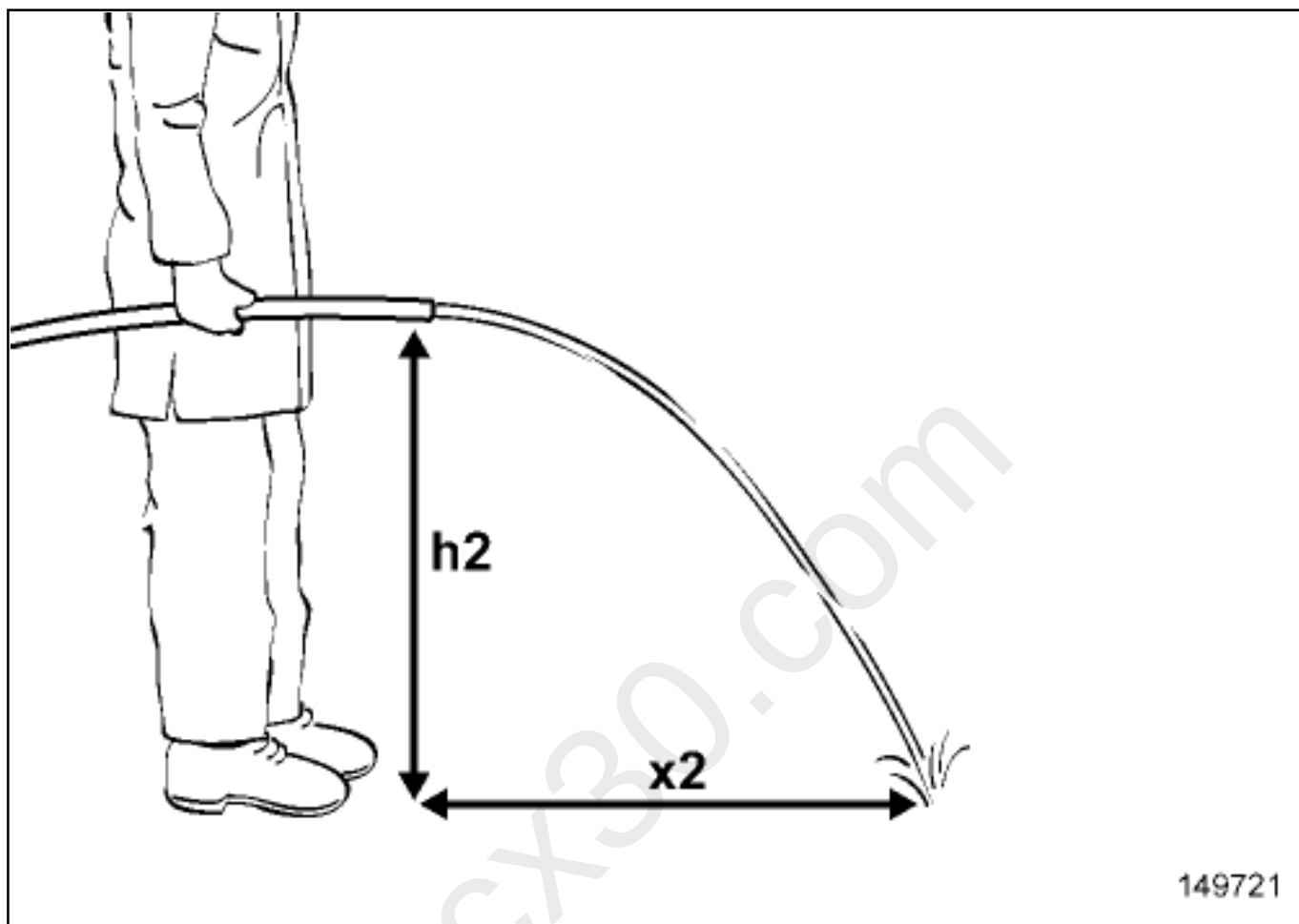


the flow must be equal to 20 l/min, which corresponds to a projection of $X1 = 1,20$ m from the end of your toes by maintaining the pipe at $H1 = 1$ m (hip height),



unless otherwise indicated, the spraying distance should be $75 \text{ cm} \pm 5 \text{ cm}$.

2)VEHICLE WITH COUPÉ CABRIOLET BODY



Note:



Adjustment (B) of the gardener type jet applies to specific zones on coupé cabriolet versions (side windows, retractable roof). For zones common to both coupé cabriolet and standard bodywork versions, the gardener type jet must be adjusted (A).

Gardener type jet:

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- the pipe must be used without an end piece,
- the internal diameter of the pipe should be **14 mm**,

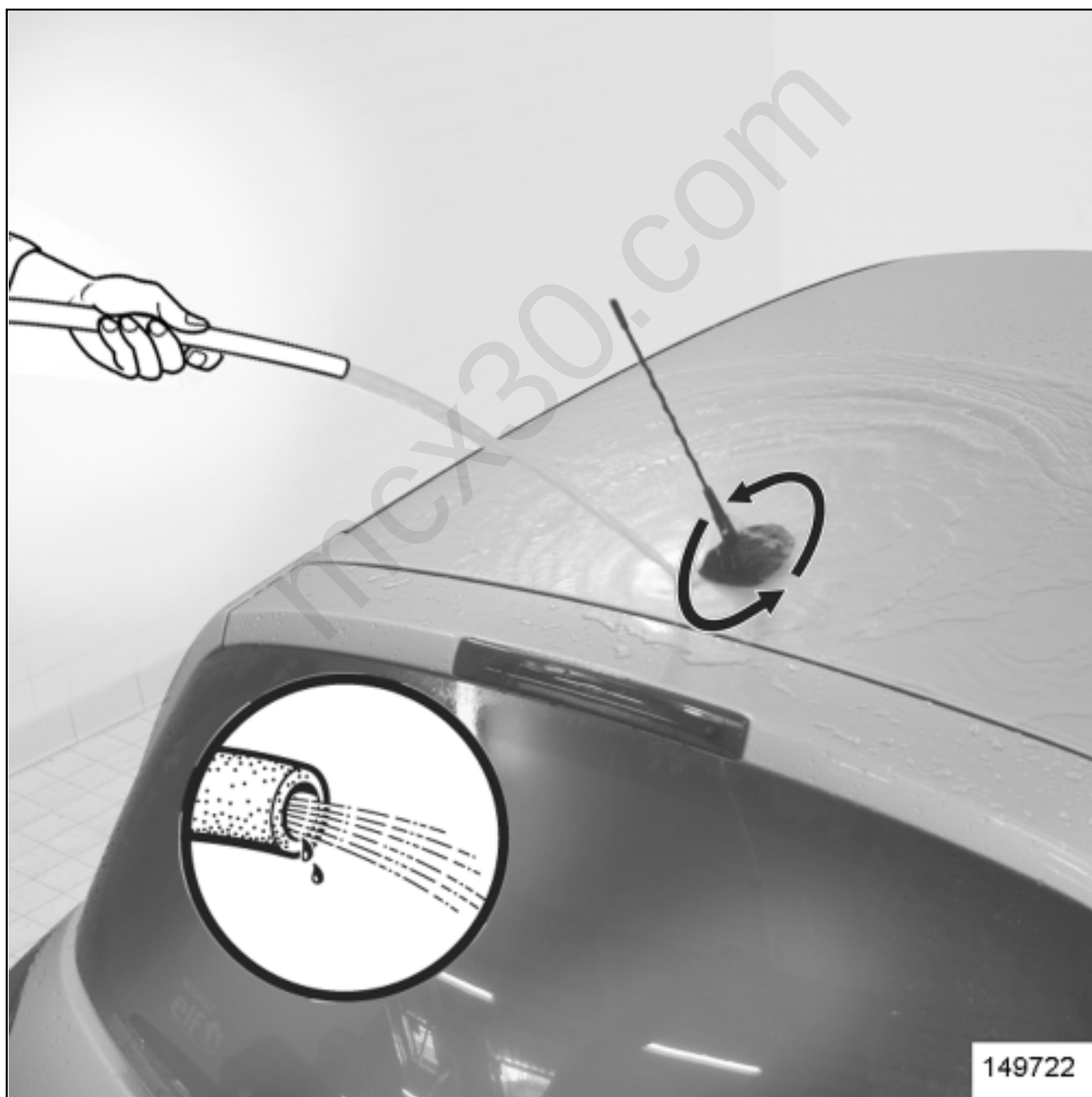
the flow must be equal to **10 l/min**, which corresponds to a projection of **X2 = 0,80 m** from the end of your toes by maintaining the pipe at **H2 = 1 m** (hip height),

unless otherwise indicated, the spraying distance must be **10 cm**.

2- INSTRUCTIONS FOR USING THE GARDENER TYPE JET

1) SPRAYING BY SWEEPING

CIRCULAR SWEEPING



HORIZONTAL SWEEPING



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- Minimal spraying duration, 3 minutes,
- number of sweeps, at least 3,
- sweeping speed, 10 cm/s.

VERTICAL SPRAYING



Gradually spray the zone from the bottom upwards for at least 3 minutes.

2) STATIC SPRAYING



Minimal spraying duration, 30 seconds, without exceeding 40 seconds.

3- INSTRUCTIONS FOR USING THE PRESSURISED SPRAYER

Note:



the use of a pressurised sprayer enables the sealing to be checked in a particular area without having to spray the entire vehicle and enables a zone to be tested after repair.

- Fill the sprayer to 3/4 of its volume,

- close the sprayer,

- pump at least 4 times to pressurise the sprayer (repeat the operation uniformly during use in order to keep the sprayer under pressure),

- adjust the nozzle to a solid water jet,

- spray at a distance of approximately 20 cm.

2. TOOLS TO AID THE SEARCH

1- INSTRUCTIONS FOR USING THE SPRAYING SUPPORT

Note:



In certain cases, the vehicle may need to be sprayed for a long time. In order to reproduce the infiltration, the use of a spraying support (locally manufactured) prevents the need for the second operator.

- Direct the garden type jet to the sealing check zone,

- immobilise the spray hose on the spraying support,

- leave the jet in the static position on the spraying zone.

2- INSTRUCTIONS FOR USING THE AIR GUN

- Use the air gun to check the sealing in a particular area,

- moderately adjust the pressure of the air jet in order not to damage the internal trim components of the vehicle,